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Technical Bulletin

Addition to GX/HX Heater IOM

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This bulletin provides additional information for the installation of the GX/HX auxiliary heater kits. This additional information only pertains to the **Right Hand Upflow And Left Hand Downflow Applications**. The installed V bracket on the filler plate supports the back of the element bracket. Figure 1 below shows the V bracket position in the plenum.

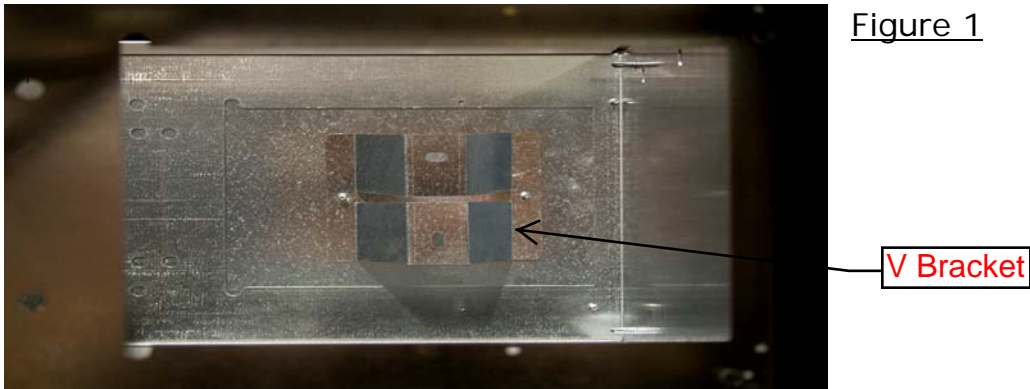
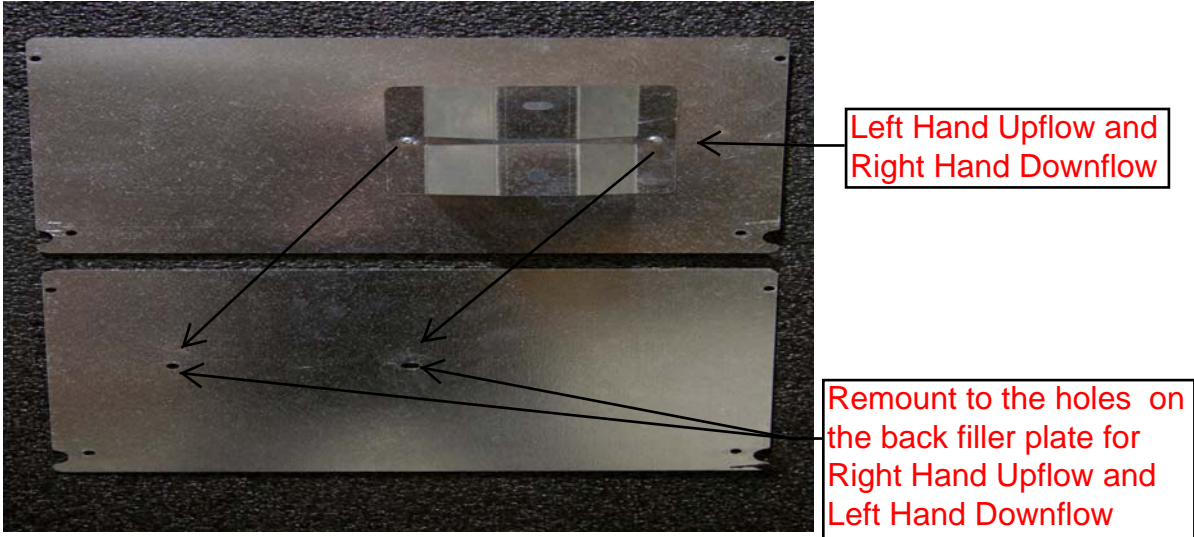


Figure 1

The V bracket must be removed and added to the back filler plate for the Right Hand Upflow And Left Hand Downflow Applications (See Figure 2). The front filler plate will not be used and the V bracket will be mounted on the back filler plate with the horizontal slot on top. Once the V bracket is mounted, the heater can be inserted in the plenum. The support rod will then be inserted into the V bracket for support.

Figure 2



Left Hand Upflow and Right Hand Downflow

Remount to the holes on the back filler plate for Right Hand Upflow and Left Hand Downflow